

Native Pens

Finishing Cones Use ©

Finishing Cones are intended for the application of General finishes, in particularly where the Pen Maker is using CA or Lacquer as a finish. Where metal bushes can become glued to the pen blanks, Finishing Cones are less likely to remain stuck to the blanks, and therefore reduce the likelihood of fracture of the Pen Blank timber at the ends when removed. Finishing Cones can be used on all pen kits sold by Native Pens, as well as many others.



Precautions: Always wear eye protection.

General Use.

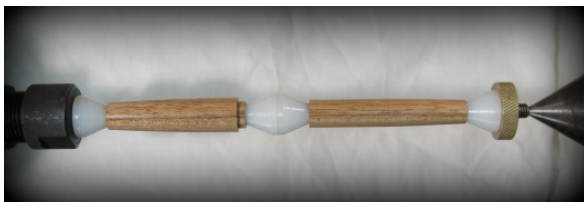
Mount your pen blanks on opposing cones on a 1/4" pen mandrel. Do not over tighten the mandrel nut. There only needs to be enough pressure to hold the cones while the finishes are being applied.

Then, with the lathe running at your desired speed, apply your finish as required.

Examples of pen blanks mounted on Finishing Cones are shown below.



Example shown: Sierra pen blank.



Example shown: Euro Pen blanks.

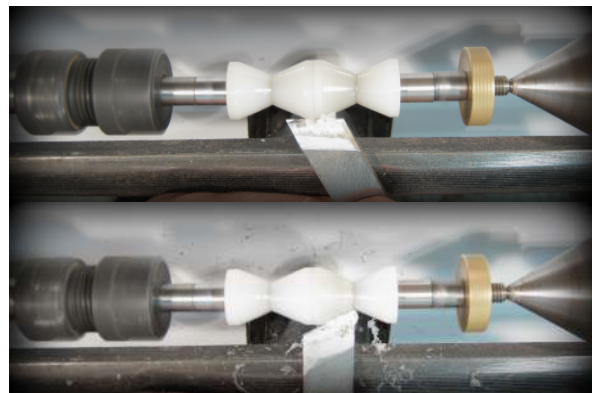
Once the finish is applied, it is recommended that the pen blanks be returned to the metal bushings for polishing.

Cleaning and Maintenance.

After some use your cones may have a build-up of CA or other product on them.



To remove this build-up, mount your cones on a pen mandrel as shown below. Then using a small skew chisels as a shear scraper, carefully scrape away the product as shown below.



Once completed, your Finishing Cones are ready to re-use.

