

Native Pens

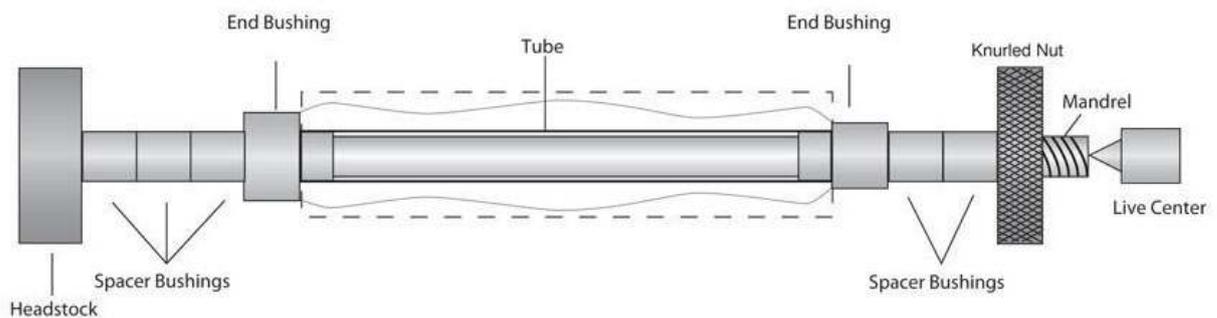
Seam Ripper Kit Instructions

Required:

¼" Mandrel Ø8mm Drill Bit Pen Mill Seam Ripper Bushings

Turning the Letter Opener Barrel.

1. Cut a blank slightly longer than the brass tube.
2. Drill the blank through the centre, lengthwise, with an Ø8mm bit.
3. Sand the surface of the brass tube. This can be done by hand or mounted in the bushes on the lathe. This will clean off any oxidation and roughen the surface for a better glue bond.
4. Bond the tube into the timber blank. This can be done with CA or two-part epoxy glue. Insert the tube with a twisting motion then push it in until slightly under flush. About equal distance in from each end of the timber blank.
5. Allow glue to cure as required by glue manufacturer.
6. Clean all the dried glue from inside the brass tube. Not cleaning out all the glue from the tube is the most common cause of assembly failure.
7. Using a Pen Mill, face off the ends of the blank until you can just see the bright brass end of the tube. STOP facing at this point. Another method to square the ends is sanding on a disc sander against a square fence or using a jig to hold the tube square to the disc then lightly touching the end with the Pen Mill to finish them.
8. Once the blank is square and you can see the ends of the tube brighten you can mount the blank to the mandrel.

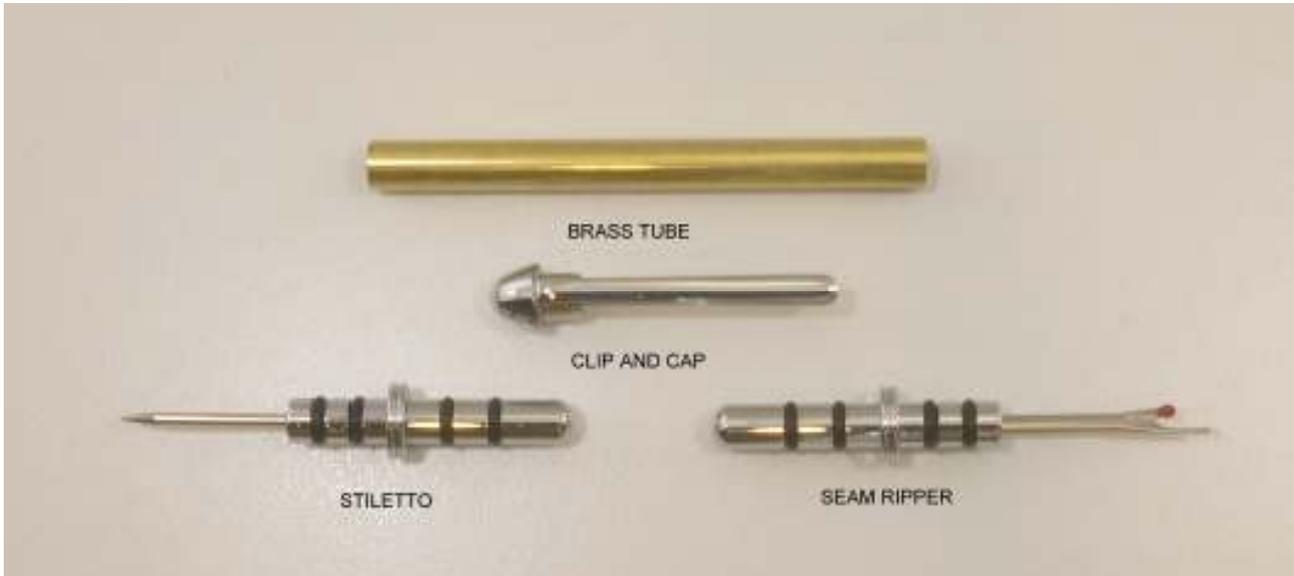


9. Finish the Barrel to your specifications. Remove the barrel from the mandrel and it is ready for assembly.

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Assembly of the Letter Opener.



1. Three possible configurations are available with the Seam Ripper Kit:
 - a. Clip end with Seam Ripper.
 - b. Clip End with Stiletto.
 - c. Seam Ripper with Stiletto.



2. For A and B, Press the Cap into one end of the barrel.
3. For A and B, Insert either the Seam Ripper or Stiletto into the opposite end.
4. For C, Slide the Seam Ripper or Stiletto blades in each end.
5. Reverse the Seam Ripper / Stiletto blades when not in use.
6. Your Seam Ripper is complete and ready for use!